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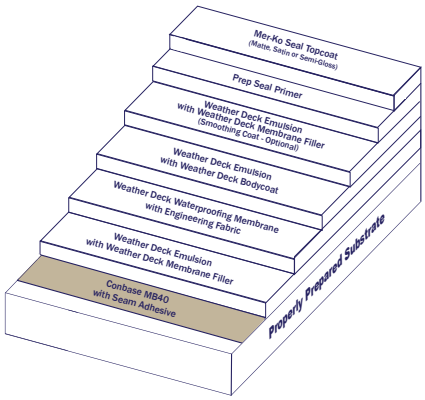
# Weather Deck

## *Waterproof, Fire-Retardant Pedestrian Decking*

Application Guide




### APPROVALS

- One-Hour Fire Resistance Rating
- Class A Fire-Retardant Roofing System
- ICC-ES - Report No. 3389
- City of Los Angeles – RR23811
- California State Fire Marshall

### MATERIAL STANDARDS

- ASTM C109
- ASTM C794
- ASTM D2047
- ASTM D4060
- ASTM D570
- ASTM D638
- ASTM E108
- ASTM E119
- ASTM G23
- AC 39/S4.3; S4.8
- UBC 15-2
- MIL-D-3134
  (Para. 3.9, 4.7.4; Para. 4.7.6)

### SPECIFICATION CLASSIFICATIONS

- 07 14 16 Cold Fluid-Applied Waterproofing
- 07 18 13 Pedestrian Traffic Coatings

### MATERIALS LIST

- Conbase MB40
- Hydro-Shield 380 Seam Adhesive
- 10” Synthetic Burlap
- Weather Deck Emulsion
- Weather Deck Membrane Filler
- Weather Deck Waterproofing Membrane
- Glassmat Type II
- 40” Synthetic Burlap *(option)*
- Weather Deck Bodycoat Powder
- Prep Seal Primer
- Mer-Ko Seal (Matte, Satin, Semi-Gloss)

### PRODUCT DESCRIPTION

Weather Deck is a multi-layer, cementitious, water-based, elastomeric decking system that provides seamless, synthetic-latex waterproofing membrane protection, superior durability and weatherability using a high-performance, neoprene rubber latex resin.

The incorporation of a “floating” slip-sheet isolates the system’s membrane from substrate cracks and surface imperfections, providing stress relief for thermal expansion and additional system integrity when exposed to moderate seismic movement or substrate settling. Integral coves can be incorporated to provide easy cleanability. Its high-solids, acrylic-latex resin, pigmented sealer provides long-term aesthetic appeal with enhanced design flexibility when accents/colorants are incorporated.

Weather Deck installs at a minimum 1/4” to 3/8” (6.35mm to 9.53mm) finished thickness and is designed for use over properly prepared plywood or concrete substrates. It can also be installed over properly prepared existing surfaces like quarry tile, flagstone, etc. Bodycoat mortar layers can be used to compensate for minor surface irregularities. Sloping can be incorporated for additional protection against water pooling and help prevent elevation problems at doorways, landings, steps, etc. A wide variety of finishing techniques and textures can be used to provide unique aesthetics and additional skid resistance.

### USES/APPLICATIONS

- Exterior Flat/Walking Roof Decks
- Observation Decks
- Promenade Decks & Balconies
- Commercial & Residential Pedestrian Traffic Areas
- Walkways & Breezeways

### SUBSTRATES

Weather Deck can be installed over properly prepared plywood or concrete substrates as well as over properly prepared existing surfaces like quarry tile, flagstone, etc.

### PACKAGING

| | Unit Size | Metric Units |
|---|---|---|
| ***Slip Sheet*** | | |
| Conbase Sheet MB40 | 216 ft² roll | 20.1 m² roll |
| Hydro-Shield 380 Seam Adhesive | 10.5 oz tube | 0.31 liter tube |
| ***Primer*** | | |
| Weather Deck Emulsion | 5 gallon pail | 18.9 liter pail |
| Weather Deck Membrane Filler | 40 lb bag | 18.1 kg bag |
| ***Waterproof Membrane*** | | |
| Weather Deck Waterproofing Membrane | 5 gallon pail | 18.9 liter pail |
| ***Fabric Options*** | | |
| Glassmat Type II | 1,200 ft² roll | 111.5 m² |
| Glassmat Type II, Large Kit | 1,310 ft² roll | 121.7 m² |
| Glassmat Type II, Small Kit | 280 ft² roll | 26 m² |
| Synthetic Burlap 10” | 300 L/ft roll | 91 L/m |
| Synthetic Burlap 40” | 300 L/ft roll | 91 L/m |
| ***Bodycoat*** | | |
| Weather Deck Emulsion | 5 gallon pail | 18.9 liter pail |
| Weather Deck Bodycoat Powder | 50 lb bag | 22.7 kg bag |
| ***Smoothing Coat*** | | |
| Weather Deck Emulsion | 5 gallon pail | 18.9 liter pail |
| Weather Deck Membrane Filler | 40 lb bag | 18.1 kg bag |
| ***Intercoat Primer*** | | |
| Prep Seal Primer | 5 gallon pail | 18.9 liter pail |
| ***Topcoat*** | | |
| Mer-Ko Seal Topcoat (Matte, Satin & Semi-Gloss) | 5 gallon pail | 18.9 liter pail |

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## COVERAGES

*Note: Coverage rates are approximate only and can vary greatly due to surface conditions, humidity, temperature and installation techniques.*

***Slip Sheet***
*Conbase Sheet MB40*.....216 ft² (20.1 m²)/roll

***Base Flashing –***
***Primer Coat***..... 320-360 L/ft (97.5-109.7 L/m)/40 lb. bag mix @ 20 mil (0.51mm) DFT

***Reinforced Waterproofing Membrane***
*Weather Deck*
*Waterproofing Membrane*.....665 L/ft (202.7 L/m)/5 gallon pail @ 30 mil (0.76mm) DFT

*Synthetic Burlap 10"*.....300 L/ft (30.5 L/m)/roll

***Horizontal Deck Surface –***
***Primer Coat***..... 160-180 ft² (14.9-16.7m²)/40 lb. bag mix @ 20 mil (0.51mm) DFT

***Weather Deck Waterproofing Membrane***
***1st Base Application*** .....333 ft² (31 m²)/5 gallon pail @ 15 mil (0.38mm) DFT

***Glassmat Type II***..... 1,200 ft² (111.48m²)/roll
*40" Burlap (fabric option)*.....1,000 ft² (92.9m²)/roll

***Weather Deck Waterproofing Membrane***
***2nd Base Application***..... 333 ft² (31 m²)/5 gallon pail @ 15 mil (0.38mm) DFT

***Bodycoat***.....40-45 ft² (3.7-4.2m²)/50 lb. bag mix @ 1/8" (125 mil, 3.2mm)

***Smoothing Coat***..... 150-200 ft² (13.918.6-27.9 m²)/40 lb. bag mix @ 15 mil (0.38mm) DFT

***Intercoat Primer***..... 1,750-2,000 ft² (162.6-185.8m²)/5 gallon pail

*Note: Always apply Prep Seal intercoat primer after the smoothing coat and between any Weather Deck system layers that have cured for more than 72 hours. Do not leave any layer unprotected for more than 90 days prior to completing the full system installation, including final topcoat application.*

***Topcoat*** ..... 750-1,000 ft² (69.7-92.9 m²)/5 gallon pail @ 20 mil (0.51mm) DFT

*Note: Additional topcoat material is required for textured or skid resistant finishes.*

## COLORS

Weather Deck is available in 16 standard Mer-Ko Seal colors and 12 sports court colors, in matte, satin and semi-gloss finishes. Consult the Color Selection Guide for additional details.

*Notes: [1]Production run colors may vary from color chart. Printed color charts are as closely representative to actual colors as modern printing technology allows. Final color selection should be made from an actual sample. [2]Additional fees, lead times and minimum order quantities apply for custom colors.*

## INSTALLATION CONDITIONS

The Weather Deck system must not be installed if the ambient temperature is below 40°F (4.4°C) or above 100°F (37.8°C), or when precipitation is expected or occurring.

Cold climate applications require additional technical considerations. Consult Mer-Ko for specific requirements.

***Important: Weather Deck materials must be protected from freezing and high temperatures. See Storage & Handling (page 4) for details.***

## SUBSTRATE PREPARATION

The substrate surface must be clean, dry and free of dust and any other contaminants at the time of material application. A minimum roof deck slope of 2% (1/4 unit vertical in 12 units horizontal) is required for proper drainage. Drainage is NOT part of the deck covering system and must be provided for structurally or in the profile of an appropriate Mer-Ko Underlayment. The use of copper drains and/or flashings requires special attention with Mer-Ko decking systems. Contact a Mer-Ko representative for specific requirements.

### *Concrete Surfaces*

Concrete surfaces must be clean, sound and have a finish equivalent to steel troweling to provide a smooth, uniform surface free of depressions and ridges. All holes, cracks and joints must be cleaned and filled with an appropriate Mer-Ko Underlayment. All high spots must be removed by chipping or grinding. Existing surfaces must be properly cleaned using a power sprayer, grinder, shot blaster or scarifier as required to produce a clean, sound substrate.

### *Plywood Surfaces*

Plywood substrates shall be a minimum 5/8 inch thick (15.9mm) Exposure One, exterior grade plywood complying with UBC Standard 23-2, and installed in accordance with the 1997 Uniform Building Code™ (UBC) with all edges blocked or tongue-and-grooved. Face plies must be perpendicular to the supports. The plywood must be attached to all blocking and end bearings with countersunk wood screws or screw-shank nails equivalent to 10d common nails, spaced 6 inches (152mm) on center, or as otherwise required by the UBC, whichever is more restrictive.

*Notes: [1]For a One-Hour Fire Rated System, see Weather Deck's "One Hour Assembly Addendum." [2]Weather Deck cannot be installed over OSB.*

## APPLICATION INSTRUCTIONS

### *Slip Sheet*

Apply Conbase MB40 slip sheet to the entire flat deck area maintaining a two (2) inch (51mm) distance from all vertical surfaces, parapets, drain openings, etc. Overlap slip sheet edges a minimum of two (2) inches. Glue the slip sheet ends to flashings and bond all overlaps using Mer-Ko's Hydro-Shield 380 Seam Adhesive. The slip sheet must be bonded to the deck perimeter using the seam adhesive material and at intermediate locations to limit the unbonded area to a maximum of 4,000 ft² (371.61 m²). The use of a weighted floor roller is recommended in conjunction with the application of the Seam Adhesive. Allow to dry for a minimum of one (1) hour.

*Note: Be sure to stagger or offset end of roll terminations.*

### *Primer Coat*

Using No. 26 gage galvanized steel or equivalent flashing around the perimeter, apply a primer coat using the equivalent to a mixture of 2 gallons of Weather Deck Emulsion and 40 lbs. of Weather Deck Membrane Filler along the flashing and trowel over the entire horizontal deck slip-sheet substrate at approximately 20 mils (0.51mm) DFT. Brush apply to the flashing; trowel apply to the slip sheet substrate pulling the material tight. Cementitious materials should be used within 30 minutes, do not re-temper. Allow the primed area to dry completely (minimum of one (1) hour).

*Notes: [1]After cure, check the surface of the primer coat and remove minor surface imperfections and high points by lightly trowel scraping the area, then remove debris. [2]Weather Deck Emulsion material must be protected from freezing and from high temperatures. [3]Coverage rates and cure times vary depending upon environmental and substrate conditions at the time of application.*

### *Base Flashing – Reinforced Waterproof Membrane*

Waterproof the flashing area by brush applying one (1) coat of Weather Deck Waterproofing Membrane onto the primed surface at a minimum 15 mil (0.38mm) DFT. Immediately embed the 10" synthetic burlap (Type III Fabric) in the wet Waterproofing Membrane. Saturate the synthetic burlap with an additional minimum 15 mil (0.38mm) DFT Waterproofing Membrane. The burlap is to be approximately four to six (4 to 6) inches (102 to 152.4 mm) wide on all vertical surfaces with the remaining fabric onto the flat surface. Make sure the burlap is fitted tightly in corners and around protrusions. Apply additional Waterproofing Membrane over flashing areas to ensure positive waterproofing (no pinholes). Brush apply Waterproofing Membrane into tight areas and corners to fill holes and other voids. Waterproofing Membrane should be applied at a minimum 30 mils (0.76mm) DFT. Allow to cure.

*Note: Be sure to install the synthetic burlap with filament/fuzzy side down.*

***Waterproof Membrane with Fabric Reinforcement***
Trowel apply one (1) thick coat of Weather Deck Waterproofing Membrane at a minimum 15 mil (0.38mm) DFT over the primed slip sheet, ensuring complete coverage. After the first thick coat of Waterproofing Membrane has been applied and while the material is still wet, embed the Glassmat Type II (Option: 40" Synthetic Burlap) fabric into the wet Waterproofing Membrane. Align the fabric perpendicular to the slip sheet and overlap edges approximately two (2) inches (50.8 mm).

Firmly trowel-push the fabric into the wet membrane material to ensure that it is completely embedded. No dry or fabric material spots should be visible and the fabric should lay completely flat and without wrinkles. Follow immediately with an additional roller or trowel applied heavy coat of Waterproofing Membrane at a minimum 15 mil (0.38mm) DFT to ensure complete saturation. Waterproofing Membrane should be applied at a minimum 30 mils (0.76mm) DFT.

Allow the entire area to dry thoroughly, usually overnight, until dry enough to walk on without leaving impressions. Applications in elevated humidity conditions will require additional cure time.

*Notes: [1]Be sure to install the Fabric Type III synthetic burlap with the filament/fuzzy side down. [2]Apply the membrane/fabric/membrane layers in sections working across and off of the deck surface over lapping the fabric 2 inches minimum at each pass. This will reduce installation time and minimize the opportunity for wet material to be tracked off of the deck surface. [3]DO NOT leave the Waterproofing Membrane exposed for more than 72 hours. When inclement weather is imminent or the membrane will be exposed for more than 72 hours, the prime contractor must protect the membrane against damage or misuse until decking system application commences.*

***Bodycoat***
Mix one (1) to one and one-quarter (1.25) gallons of Weather Deck Emulsion to one (1) 50 lb. bag of Weather Deck Bodycoat Powder. Trowel apply in one (1) or two (2) applications over the dry membrane (vertical and flat surfaces) to produce A minimum 1/8 inch (3.2mm) bodycoat. Cementitious materials should be used within 30 minutes, do not re-temper. Allow to dry a minimum of two (2) hours.

***Rough Sand***
Remove any irregular high point surface areas by rough sanding using an 80-grit sandpaper/mason stone or lightly trowel scraping (e.g., overlaps or cold joints). Sweep or blow resulting debris clean to allow a secure bond of the Smoothing Coat.

***Smoothing Coat***
Mix one and one-half (1.5) gallons of Weather Deck Emulsion with one (1) 40 lb. bag of Weather Deck Membrane Filler. Brush or trowel apply to all vertical areas. Tightly trowel apply to the entire horizontal deck area. Cementitious materials should be used within 30 minutes, do not re-temper. Allow to dry for a minimum of two (2) hours. To achieve an extra smooth finish, if required, apply a second smoothing coat in the same manner as the first. Allow to dry.

***Light Sand***
If desired, power sand the surface using a seven (7) inch power sander or a 15 inch floor sander. Use medium 120-grit sandpaper/sanding discs or soft burnishing pad.

***Topcoat***
Sweep or blow the entire deck surface clean of any residual dust or debris. Roller apply one coat of Prep Seal Primer and ensure complete coverage. Allow to dry. Then, proceed with application of one roller applied heavy coat of Mer-Ko Seal topcoat in a sample area using applicable finish texture technique(s) and color(s) to verify the desired finish.

Upon approval, roller apply a heavy coat of Mer-Ko Seal topcoat in the selected color and finish to all vertical, base and flat deck areas with a 3/8 inch to 3/4 inch nap roller. Allow to dry, then apply a second coat of Mer-Ko Seal topcoat and finish perpendicular to the first. Allow to dry before returning to light service; six (6) to eight (8) hours for normal service.

*Notes: [1]Silica sand or quartz aggregate can be broadcast into the first application of wet topcoat to provide additional texture and skid-resistance. Allow to dry for a minimum one (1) hour after broadcast. Then, sweep or vacuum clean any loose aggregate before proceeding. [2]Aggregate is recommended and required with the use of Mer-Ko Seal Satin or Semi-Gloss finishes. [3]In each step of the application, always be sure that the previous coat has fully cured before applying the next coat.*

## APPLICATION INSTRUCTIONS — ON STAIRS

***Substrate Preparation***
After the initial substrate cleaning, nail all metal flashings three (3) inches (76.2mm) on center using galvanized roofing nails.

***Stair Nosing Details***
Install appropriate aluminum stair nosing on all treads using screw nails or galvanized deck screws. Use staggered spacing every two (2) inches. Mask off the bull nose/finished portion of the stair nosing during application of the Weather Deck system.

***Primer Coat***
Brush apply a primer coat layer consisting of one and one-half (1.5) gallons of Weather Deck Emulsion mixed with one (1) 40 lb. bag of Weather Deck Membrane Filler to all treads, risers and legs. Cementitious materials should be used within 30 minutes, do not retemper. Allow to dry.

***Waterproof Membrane***
Trowel apply 15 mil (0.38mm) DFT Weather Deck Waterproofing Membrane to all primed areas and embed synthetic burlap. Use 10" Burlap for skirts and 40" Burlap for treads and risers. Firmly trowel-push the fabric into the wet membrane material to ensure it is completely embedded, overlapping the fabric 2 inches minimum at each pass. No dry or fabric material should be visible and the fabric should lay completely flat and without wrinkles. Follow immediately with an additional roller or trowel applied heavy coat of Waterproofing Membrane at a minimum 15 mil (0.38mm) DFT to ensure complete saturation. Be sure corners are tight and contain no pinholes. Waterproofing Membrane should be applied at a minimum 30 mils (0.76mm) DFT. Allow the entire area to dry thoroughly, usually overnight, until dry enough to walk on without leaving impressions.

***Waterproof Membrane – At Leg to Tread Transition***
Apply a five (5) inch strip of synthetic burlap embedded in Weather Deck Waterproofing Membrane to the primed leg area with half of the burlap on the leg and half on the tread. Apply Waterproofing Membrane at a minimum 30 mils (0.76mm) DFT.

*Note: DO NOT leave the Waterproofing Membrane exposed for more than 72 hours. When inclement weather is imminent or the membrane will be exposed for more than 72 hours, the prime contractor must protect the membrane against damage or misuse until decking system application commences.*

***Bodycoat***
Mix Weather Deck Emulsion with Weather Deck Bodycoat Powder to a thick consistency. Trowel apply one or two (1 or 2) coats to treads and risers to achieve a minimum 1/8 inch (3.2mm) thickness. Cementitious materials should be used within 30 minutes, do not re-temper. Use a torpedo level to check every step for proper pitch. Allow to dry a minimum of two (2) hours.

***Smoothing Coat***
Mix Weather Deck Emulsion with Weather Deck Membrane Filler as previously described. Tightly trowel apply to the tread. Cementitious materials should be used within 30 minutes, do not retemper. Allow to dry for a minimum of two (2) hours. Then, sand or lightly trowel scrape any irregular high point surface areas. Sweep or blow resulting debris clean to allow a secure bond of the Topcoat.

***Topcoat***
Sweep or blow the entire deck surface clean of any residual dust or debris. Roller apply one coat of Prep Seal Primer and ensure complete coverage. Allow to dry. Then, proceed with application of one roller applied heavy coat of Mer-Ko Seal topcoat in a sample area using applicable finish texture technique(s) and color(s) to verify the desired finish. Upon approval, roller apply a heavy coat of Mer-Ko Seal topcoat in the selected color and finish to all vertical, base and flat deck areas with a 3/8 inch to 3/4 inch nap roller. Allow to dry, then apply a second coat of Mer-Ko Seal topcoat and finish perpendicular to the first. Allow to dry for a minimum of one (1) hour before returning to light service; six (6) to eight (8) hours for normal service.

*Note: [1]Silica sand or quartz aggregate can be broadcast into the first application of wet topcoat to provide additional texture and skid-resistance. Allow to dry for a minimum one (1) hour after broadcast. Then, sweep or vacuum clean any loose aggregate before proceeding. [2]Aggregate is recommended and required with the use of Mer-Ko Seal Satin or Semi-Gloss finishes. [3]In each step of the application, always be sure that the previous coat has fully cured before applying the next coat.*

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# Application Guide
## Weather Deck

### CAUTIONS & LIMITATIONS

- The substrate surface must be structurally sound, clean, dry and free of dirt, dust, oil, grease, paint or other contaminants at the time of material application. A minimum deck slope of 2% (1/4 unit vertical in 12 units horizontal) is required for proper drainage.
- The substrate must be smooth. Irregularities, if not corrected, will reflect on the Weather Deck surface. For example, if a quarry tile deck has irregular grout joints which are not smoothed with underlayment, the grid pattern will show on the Weather Deck surface.
- Minimum standards for wood surfaces are 5/8 inch, Exposure One, exterior plywood over 16 inch on center joists blocked and nailed at all joints or 1/2 inch exterior grade plywood over sheathing.
- Compositions of oxychloride cement, epoxies, urethanes, PVC's, PVA's, silicones, solvent thinned elastomer solutions or combinations thereof will not be considered acceptable under this specification.
- In freezing climates, sufficient pitch is required to ensure run-off. When covering a "sandwich slab" or quarry tile deck, provision must be made to vent the envelope created between the existing vapor barrier and the Weather Deck.
- Drains must be of a design suitable to receive the Weather Deck system.
- Concrete substrates must have a minimum compressive strength of 1,000 psi tested by "point loading" technique.
- The moisture content of the substrate should be checked and approved by a qualified professional prior to installation.
- When contemplating a deck installation with an open soffit, or over an unheated enclosed space (e.g., garage, etc.) in freezing, damp or severe climates, consult Mer-Ko for recommendations.
- Heavy objects can affect movement of the slip sheet decking system and result in hairline cracks at the surface of the system. Avoid placing heavy object on or dragging them across the Weather Deck surface.
- Weather Deck provides moderate chemical resistance. Avoid exposure to harsh chemicals or acids.

### SHELF LIFE

The shelf life is six (6) months from the date of manufacture in the original, unopened container when the material is stored at temperatures between 40°F and 100°F (4.4°C and 37.8°C).

### WARRANTY

Five (5), ten (10) and fifteen (15) year warranties are available depending upon product selection and project design. Contact Mer-Ko's Customer Service Department for specific warranty information.

### STORAGE & HANDLING

Store all Weather Deck materials in a dry environment at temperatures between 40°F and 100°F (4.4°C and 37.8°C). All materials should be stored in compliance with local fire and safety requirements. Do not store at high temperatures or in direct sunlight.

### ONE HOUR ASSEMBLY ADDENDUM

When a One Hour Fire Rating is required, the following should be added to the standard Mer-Ko Weather Deck specification under INSTALLATION CONDITIONS.

> "Prior to the installation of a Weather Deck system, install Mer-Ko Underlayment providing slope to drain as necessary (minimum 1/4" per foot) and allow to dry."

### ONE HOUR FIRE RETARDANT CONSTRUCTION

The Mer-Ko Weather Deck fire-retardant walking deck covering installed in accordance with the ICC report over 5/8 inch thick (15.9mm) exterior-grade plywood with 2 inch x 8 inch (51mm x 23mm) joists spaced 16 inches (0.406 m) on center, with all plywood joints blocked, may be substituted for the double wood floor described in Footnote 13 of Table 7-C of the UBC. When installed over nominal 2x8 joists, the design bending stress assigned to the joists shall be limited to 78 percent of the UBC described designed values. THE ABOVE ASSEMBLY IS LISTED AS A "ONE HOUR" FIRE RATED SYSTEM (ICC Report No. 3389).

### ONE HOUR COMBUSTIBLE FLOOR/CEILING OR ROOF/CEILING ASSEMBLIES

Some rated assemblies incorporate proprietary products. When designing and specifying, check the UL Fire Resistance Directory for complete details on a particular assembly. (See UL Design numbers: L501, L502, L503, L512, L514, L515, L519, L521, L522.) 5/8" Type X gypsum board or 1/2" special Type X gypsum board is attached directly to the bottom of the joists. Alternatively, the gypsum board may be fastened to resilient metal furring strips for improved acoustical performance.

### CARE & MAINTENANCE

Weather Deck is designed to provide easy cleanability and low-maintenance. To extend the life of the deck to its maximum potential, establish a regular cleaning schedule using a mild soap and water solution, TSP (Tri Sodium Phosphate), Formula 409® Antibacterial All Purpose Cleaner or Formula 409® Glass & Surface Cleaner or similar products. Use a stiff broom or scrub brush to remove any contaminants on the surface of the deck. Rinse thoroughly with clean water after scrubbing. Do not use solvents to remove contaminants as this may cause damage to the deck surface.

The colored topcoat is designed to resist direct exposure to environmental elements and withstand normal wear. When traffic patterns become visible or heavy impacts mar the surface, the topcoat should be re-applied to restore aesthetic appeal. Decks should be re-sealed every three (3) years for best results, or per the schedule listed on the warranty issued. *(Note: The functionality of the Weather Deck system is not impacted by aesthetic imperfections.)* Refer to Weather Deck's Care & Maintenance Instructions for more detailed information on proper care and re-sealing.

### TECHNICAL ASSISTANCE

Specification assistance is highly recommended during the initial design process to ensure the most effective engineering details and product selection for long-term durability and protection. Technical assistance for all product and application questions is available by contacting your local Mer-Ko Representative at (800) 851-6303.



*MKAGWD Rev. 12 2008*

Mer-Ko
ParexLahabra, Inc.
4125 E. La Palma, Suite 250
Anaheim, CA 92807

**Sales & Service (800) 851-6303 • (323) 775-2461**
**Technical Help • (866) 516-0061**

Phone: 714-778-2266
Fax: 714-774-2079
infomer-ko@parexlahabra.com
www.parexmer-ko.com